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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/659,346	09/11/2003	Isao Hasegawa	57810-074	'7087
7590 11/16/2005 McDERMOTT, WILL & EMERY 600 13th Street N.W.			EXAMINER	
			SCHILLINGER, LAURA M	
600 13th Street, N.W. Washington, DC 20005-3096			ART UNIT	PAPER NUMBER
	•		2813	
			DATE MAILED: 11/16/2005	

Please find below and/or attached an Office communication concerning this application or proceeding.

24		Application No.	Application No. Applicant(s)				
Office Action Summary		10/659,346	HASEGAWA I	HASEGAWA ET AL.			
		Examiner	Art Unit				
		Laura M. Schillin	ger 2813				
Period fo	The MAILING DATE of this community Reply	cation appears on the cove	r sheet with the correspondence	address			
WHIC - Exter after - If NO - Failu Any (	ORTENED STATUTORY PERIOD FOR CHEVER IS LONGER, FROM THE Monsions of time may be available under the provisions SIX (6) MONTHS from the mailing date of this common period for reply is specified above, the maximum state to reply within the set or extended period for reply reply received by the Office later than three months are departed term adjustment. See 37 CFR 1.704(b).	AILING DATE OF THIS CO of 37 CFR 1.136(a). In no event, how aunication. Atutory period will apply and will expire will, by statute, cause the application to	OMMUNICATION. ever, may a reply be timely filed SIX (6) MONTHS from the mailing date of the become ABANDONED (35 U.S.C. § 133)	his communication.			
Status							
1)[🖂	Responsive to communication(s) file	d on 07 September 2005.					
·		2b) This action is non-fin	al.				
3) 🗌	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Dispositi	ion of Claims						
4) 🖂	4) Claim(s) 1-21 is/are pending in the application.						
	4a) Of the above claim(s) 5-11 and 13-17 is/are withdrawn from consideration.						
5) 🗌	5) Claim(s) is/are allowed.						
6)🖂	⊠ Claim(s) <u>1-4,12 and 18-21</u> is/are rejected.						
•	Claim(s) is/are objected to.						
8)[	Claim(s) are subject to restrict	tion and/or election require	ment.				
Applicati	ion Papers						
9)	The specification is objected to by the	e Examiner.					
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.							
	Applicant may not request that any object						
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11)	The oath or declaration is objected to	by the Examiner. Note the	attached Office Action or form	1 PTO-152.			
Priority (	under 35 U.S.C. § 119						
<ul> <li>12)  Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a)  All b)  Some * c) None of:</li> <li>1.  Certified copies of the priority documents have been received.</li> <li>2.  Certified copies of the priority documents have been received in Application No</li> <li>3.  Copies of the certified copies of the priority documents have been received in this National Stage</li> </ul>							
				mai Stage			
* (	application from the Internatio See the attached detailed Office actio	·	• • •				
	Joe the attached detailed Office actio	ii ioi a iist oi the cettilled C	spics not received.				
Attachmen	t(s)						
	ce of References Cited (PTO-892)	4)	Interview Summary (PTO-413)				
	e of Draftsperson's Patent Drawing Review (F		Paper No(s)/Mail Date  Notice of Informal Patent Application	(PTO-152)			
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)  Paper No(s)/Mail Date  5) Notice of Informal Patent Application (PTO-152)  6) Other:							

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#### **DETAILED ACTION**

### Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-4, 12, 18-20 are rejected under 35 U.S.C. 102(b) as being anticipated by Sugahara et al (''381).

Sugahara anticipates the following claim limitations as cited below:

- 1. A method of comprising steps of fabricating a semiconductor device forming a silicon layer to be in contact with at least either the upper surface or the lower surface of a first film (16) having a contact angle of not more than about 45 degrees with respect to molten silicon (14); and crystallizing said silicon layer after melting said silicon layer by heating said silicon layer with a continuously oscillated electromagnetic wave (Fig.7 and Col.8, lines: 20-25).
- 2. The method of fabricating a semiconductor device according to claim 1, wherein said first film (16)has a smaller contact angle with respect to molten silicon (14) than a silicon oxide film (21) (Compare Fig.7 contact angle between 14 and 16; with 14 and 21).

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- 3. The method of fabricating a semiconductor device according to claim 2, wherein said first film includes at least either an SiNx film (16) having a contact angle of not more than about 45 degrees with respect to molten silicon (14) (Fig.7).
- 4. The method of fabricating a semiconductor device according to claim 2. wherein said first film includes an SiC film (Fig.7 (16)).
- 12. The method of fabricating a semiconductor device according to claim 1, wherein said step of crystallizing said silicon layer includes a step of heating said silicon layer with a fundamental wave of said continuous-wave laser beam (Col.10, lines: 15-20).
- 18. The method of fabricating a semiconductor device according to claim 1, further comprising a step of forming roughness on the surface of said first film to be formed with said silicon layer in advance of said step of forming said silicon layer (Col.8, lines:10-15- stripes).
- 19. The method according to claim of fabricating a semiconductor device 18, wherein said step of forming said roughness includes a step of forming said roughness on the surface of said first film by etching the surface of said first film (Col.8, lines: 10-15).
- 20. The method of fabricating a semiconductor device according to claim1, wherein said first film having said contact angle of not more than about 450 with respect to molten silicon is an SiNx film formed by plasma CVD (Col.3, lines: 50-55).

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## Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claim 21 is rejected under 35 U.S.C. 103(a) as being unpatentable over Sugahara et al ('381).

Sugahara teaches forming the silicon nitride film by CVD however fails to teach setting the flow ratios of SiH4 gas, NHa gas and N2 gas to 2:1:100 to 2:2:100 as recited in claim 21. The selection of the flow ratios is obvious because it is a matter of determining optimum process condition by routine experimentation with a limited number of species. In re Jones, 162 USPQ 224 (CCPA 1955)(the selection of optimum ranges within prior art general conditions is obvious) and In re Boesch, 205 USPQ 215 (CCPA 1980)(discovery of optimum value of result effective variable in a known process is obvious).

## Response to Arguments

Applicant's arguments filed 9/7/05 have been fully considered but they are not persuasive. Applicant asserts that the contact angle between molten silicon and a silicon nitride surface cannot be ascertained at being less than 45 degrees and amounts only to speculation by

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the Examiner. However such a feature is an inherent characteristic of the physical chemistry as taught by Chen et al ('610)- see Col.4, lines: 24-30.

#### Conclusion

THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Laura M. Schillinger whose telephone number is (571) 272-1697. The examiner can normally be reached on M-T, R-F 7:00-5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carl W. Whitehead, Jr. can be reached on (571) 272-1702. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

11/11/05

Laura M Schillinger Primary Examiner Art Unit 2813